

FORESTRY & WOOD PROCESSING

- high-performance bio-oils for loggers, sawmills and all other forestry and wood processing applications
- superior lubrication, wear & corrosion protection
- unique modern technology natural adhesion and aging resistance
- meet the strict requirements for environmental excellence (Ecolabel No. CZ/027/001)
- economical consumption (thanks to high lubricity possible savings up to 40% compared to mineral oils)

CZ/027/001

- enhancing the service-life of equipment, tools and spare parts
- lower operating temperature (recorded bar temperature 12% cooler than premium grade mineral oils)
- universally applicable in summer and winter (field-tested in all conditions)
- environmentally responsible, over 98% biodegradable within 21 days (according to CEC-L-33-A-93 test)
- based on renewable sources (no fossil fuels), possitive effect on CO₂ reduction
- non-toxic and user friendly, contact does not lead to health problems

BIPOL (100, 150, 200, 220)

Specially formulated and proven high-performance oils based on rapeseed oil (cold pressed) and modern additives for lubrication all chainsaws and harvester heads.

SAW BLADE & GUIDE OIL

Modern lubricants developed in cooperation with the world's leading wood processing companies to enhance-sustainability and sawmill productivity. Naturally tacky readily biodegradable oils for heavy duty lubrication of stationery power saws and cutting equipment in timber processing facilities.

SOL BIOLUBE

Water soluble bio-oils designed for use on saw blades, saw guides & wheels and other lubricating and cooling applications in sawmilling industry.

PARAMETER	BIPOL 100	BIPOL 150	BIPOL 200	BIPOL 220
Density at 15 °C kg/m³	930	940	951	955
Kinematic Viscosity at 40°C mm ² /s	100	150	200	220
Viscosity Index	>200	>200	>200	>200
Pour point °C	≤-25	≤-25	≤-25	≤-25
Flash point, COC °C	>260	>260	>260	>260
Biodegradability (within 21 days) %	>98 %	>98 %	>98 %	>98 %



www.biona-oils.com



HYDRAULIC SYSTEMS BIO HYDRAULIC OILS

- fully synthetic hydraulic fluids
- ultimate performance and thermal oxidation stability
- readily biodegradable, formulated with environmentally friendly additives
- extra high Viscosity Index, allowing wide operating temperature range
- neutral to seal materials and elastomers
- improved lubrication and anti-wear protection
- extended oil-change intervals, positive effect on CO₂ reduction
- biodegradability according to OECD 301B and OECD 301D (Ecolabel No. CZ/027/001)
- viscosity grades ISO VG 32, 46, 68, 100

Hydraulic Oil PLUS (HEES)

Fully synthetic high performance hydraulic oil based on a mixture of saturated synthetic esters. Provides improved lubricity and excellent thermal oxidation stability. Hydraulic Oil PLUS offers a wider temperature range and longer oil-change interval. Proven and popularly used in most hydraulic systems.

PARAMETER	PLUS 32	PLUS 46	PLUS 68
Density at 15 °C kg/m³	965	921	922
Kinematic Viscosity at 40°C mm ² /s	32	46	68
Kinematic Viscosity at 100°C mm ² /s	6,7	9,4	14
Viscosity Index	165	187	212
Pour point, (°C)	<-35	<-35	<-35
Flash point, COC °C	>260	>260	>260

Hydraulic Oil PREMIUM (HEES)

Fully synthetic ultimate performance hydraulic oil based on saturated synthetic esters (top-tier esters of the highest quality). Provides excellent high pressure and high temperature properties. Allows extremely long change intervals and often is used as a "lifetime fill". Recommended fluid for the most demanding hydraulic applications.

PARAMETER	PREMIUM 32	PREMIUM 46	PREMIUM 68
Density at 15 °C kg/m³	966	927	921
Kinematic Viscosity at 40°C mm ² /s	32	46	68
Kinematic Viscosity at 100°C mm ² /s	6,7	9,3	13,8
Viscosity Index	160	180	205
Pour point, (°C)	<-50	<-50	<-50
Flash point, COC °C	>240	>240	>240

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